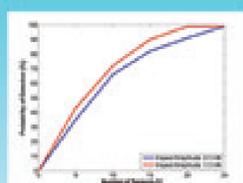




Integrated Diagnosis and Prognosis of Airframe Structural Damage

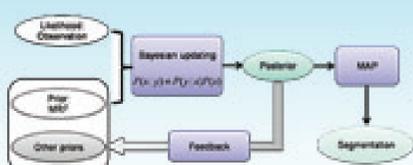
Sensor Network Optimization

- Determine probability of detection (POD) for a given configuration
- Estimate minimum number of sensors at optimal locations to achieve a given POD



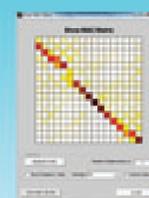
Sensor Data Integration

- Use Bayesian statistics to combine data from multiple sensors and for multiple frequencies for better accuracy



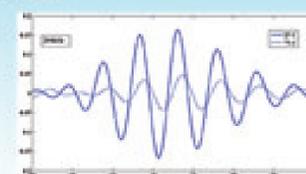
System Calibration

- Predict dynamic behavior of the system
- Characterize and model frequency response of the system
- Minimize error between simulation and experimental data



Environmental Compensation

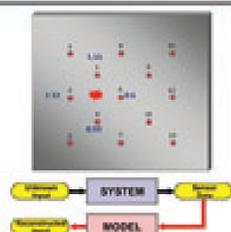
- Compensate for temperature-dependent changes in structural and material properties and transducer characteristics



Diagnostic Optimization

Passive Impact Diagnosis

- Perform inverse analysis of signals from piezoelectric sensors
- Analyze sensor signal to reconstruct impact force and location



Sensory Alloys

- Developed jointly with NASA AAD
- Combine molecular dynamics, multiscale, and micromechanics methods
- Develop sensory material for diagnosing damage initiation



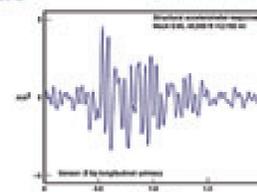
Passive Diagnosis

Material Property Analysis

- Perform structure-specific compensation of material properties due to aging effects
- Apply Paris's Law and Bayesian updating to fit material properties, given observed crack length and loading history
- Enable more accurate, structure-specific life predictions

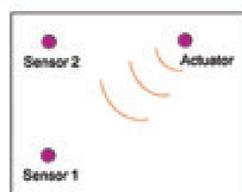
System Identification Methods

- Analyze structural dynamics to estimate process parameters
- Identify parameters that best describe observed system response and structural health



Waveform Simulation

- Apply Spectral Element Method to simulate temperature effects on wave propagation in metal plates
- Runs faster with less memory than FEM: better for wave propagation

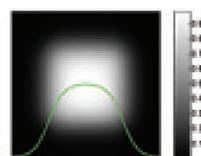


Empirical Methods

- Use empirical methods to estimate structural damage using strain measurements
- Analyze structural response to dynamic loading
- Compare against undamaged response to diagnose damage

Diagnostic Imaging

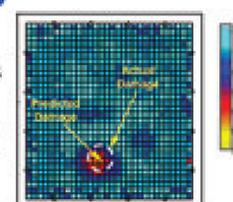
- Use frequency-wavenumber(f-k) migration for diagnostic damage images
- Derive probability distribution function (PDF) of damage size from image density



Active Diagnosis

Electrical Impedance Diagnosis

- Developed jointly with NASA IRAC
- Develop neural network/FEM models to estimate damage
- Use material as the sensor to reduce cost/weight, use on existing aircraft

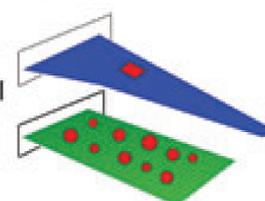


Progressive Failure Analysis

- Employ Finite Element Analysis (FEA) and fracture mechanics to estimate damage propagation, residual strength, and remaining life
- Estimate damage propagation under static loading, cyclic loading, and impact loading

Reduced Order Modeling

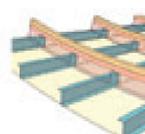
- Developed jointly with NASA IRAC
- Estimate aeroelastic and structural constraints with equivalent plate
- Use rapid modeling for stiffness matching and geometric scaling



Lifetime Estimation

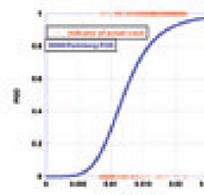
Design Optimization

- Decrease panel thickness through continuous monitoring to optimize lifecycle cost and reduce inspection times
- Enable use of thinner panels with SHM
- Save up to 25% cost/weight reduction



Integrated Diagnosis and Prognosis

- Produce high-fidelity estimate of remaining life from low-fidelity sensor diagnosis
- Estimate crack size/remaining life from POD using fracture mechanics



INTEGRATED VEHICLE HEALTH MANAGEMENT



Honeywell